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MODEL:  
DP55

05/2023

# 3

**YEAR  
WARRANTY**

# User Manual

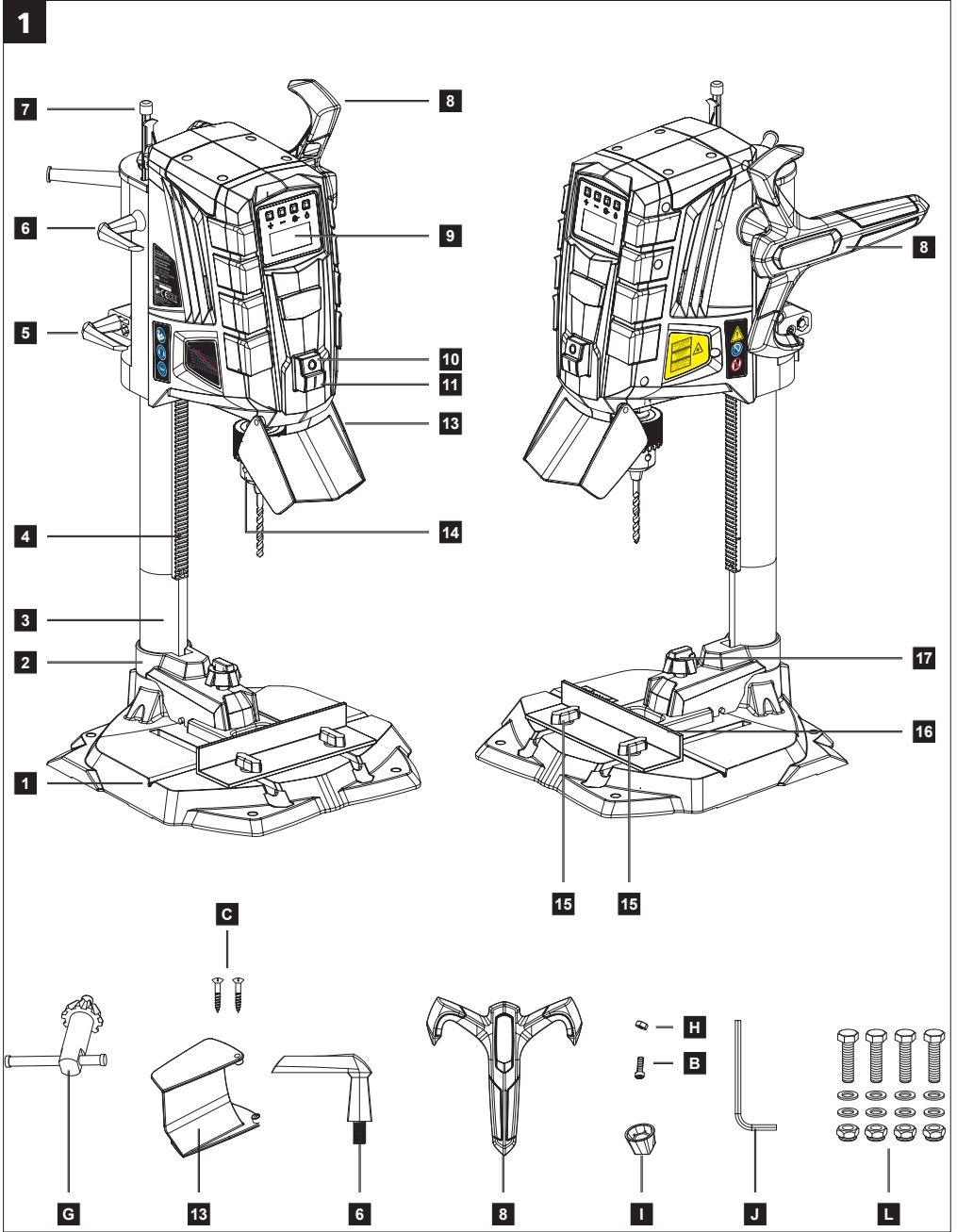
# **FERREX<sup>®</sup>**

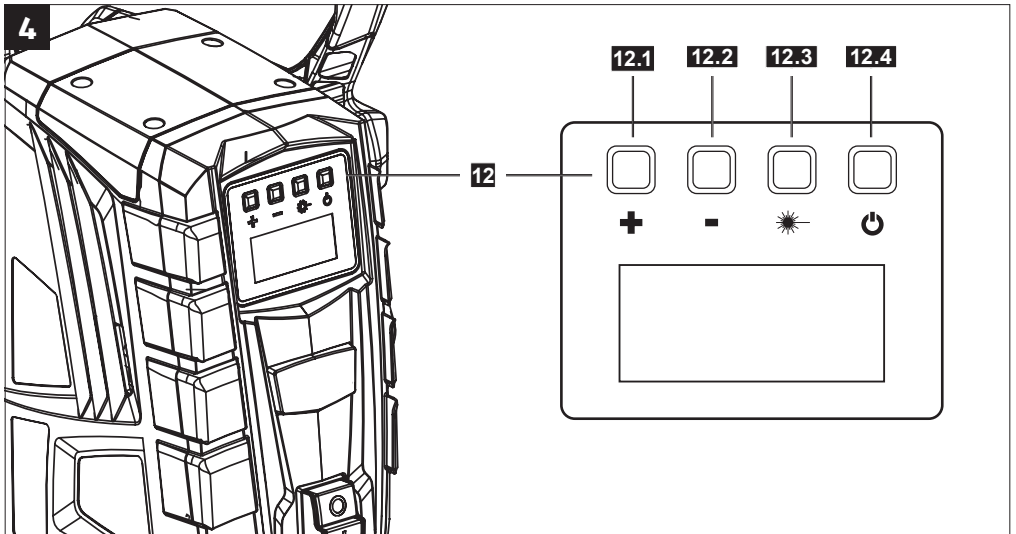
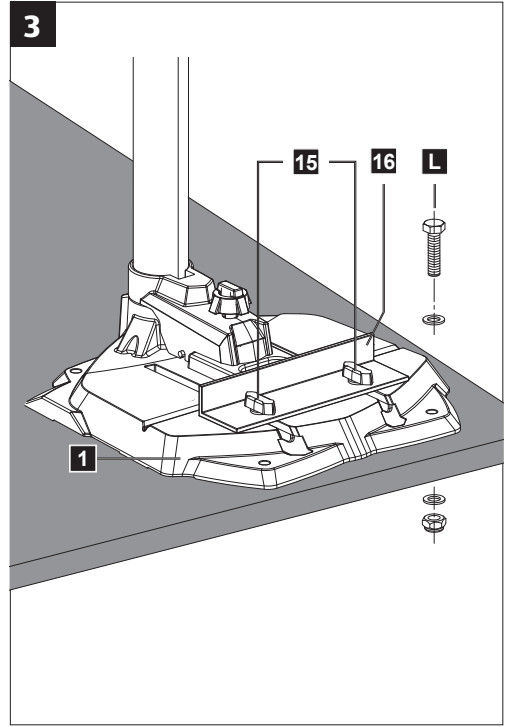
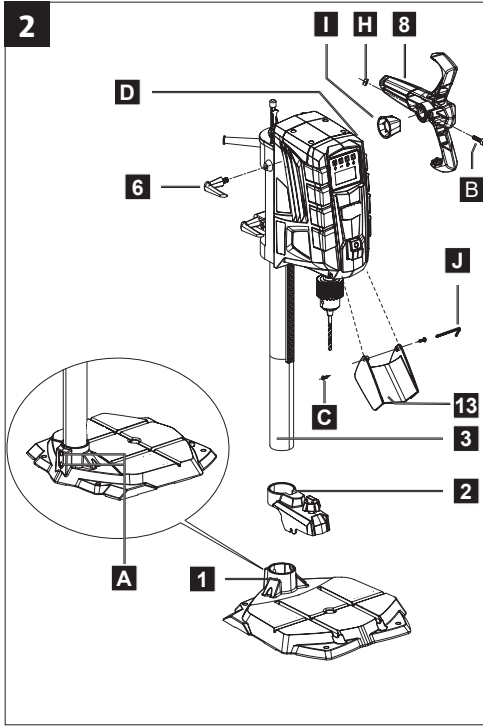
## **DIGITAL DRILL PRESS**

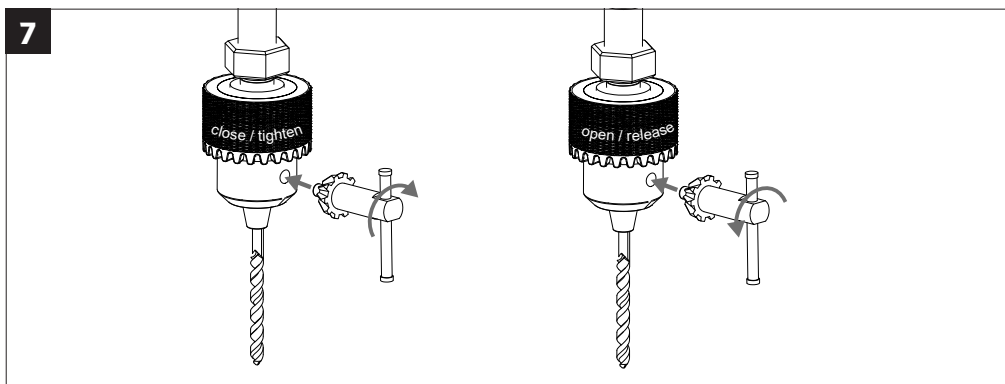
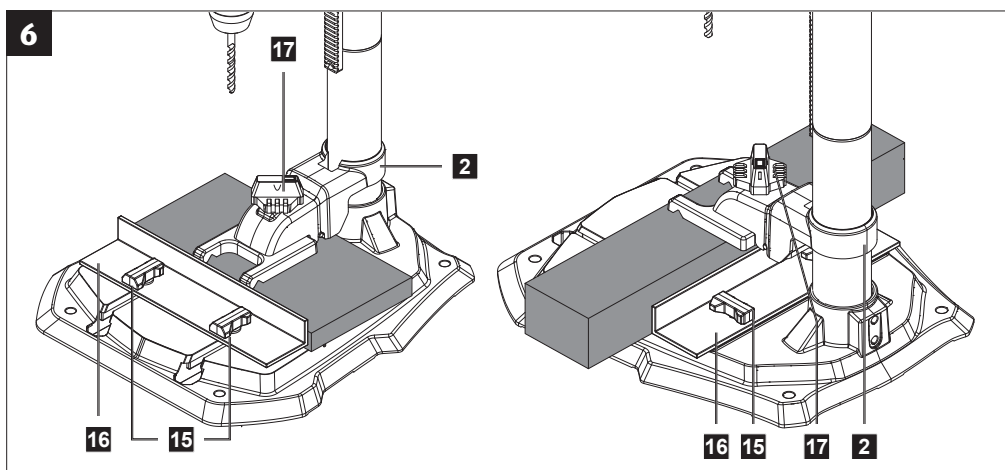
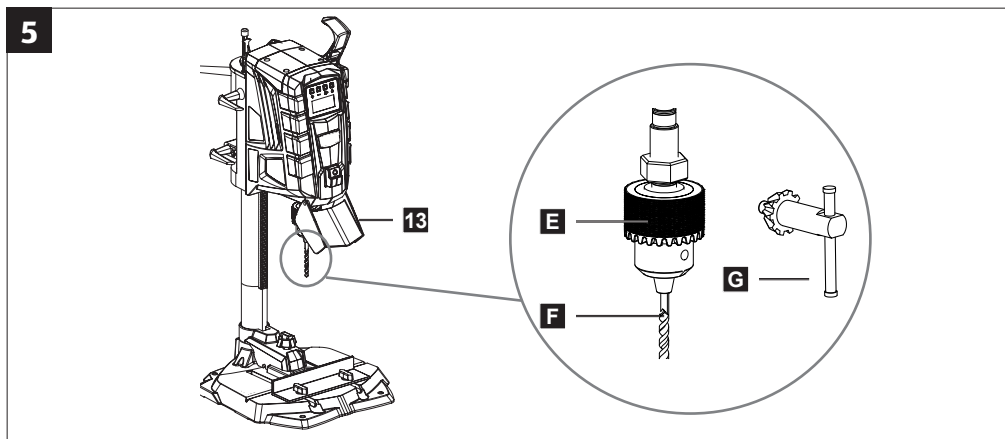


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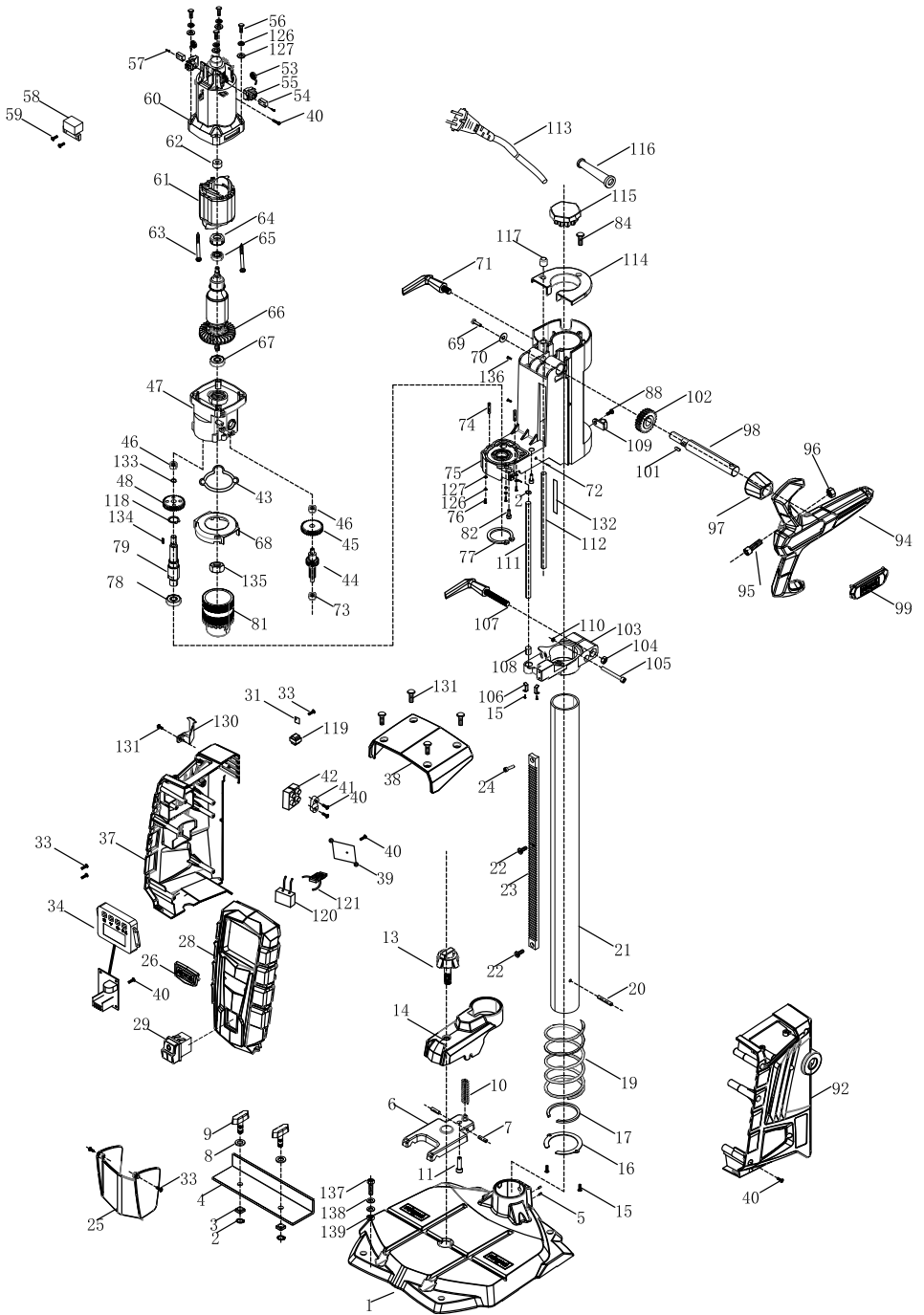


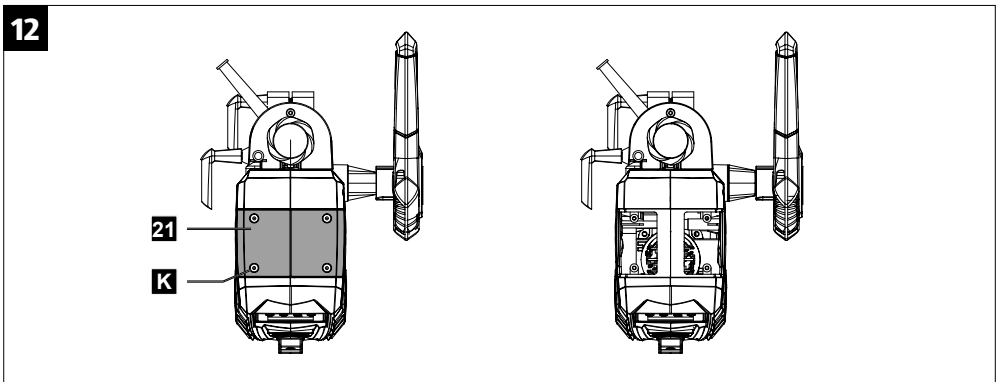
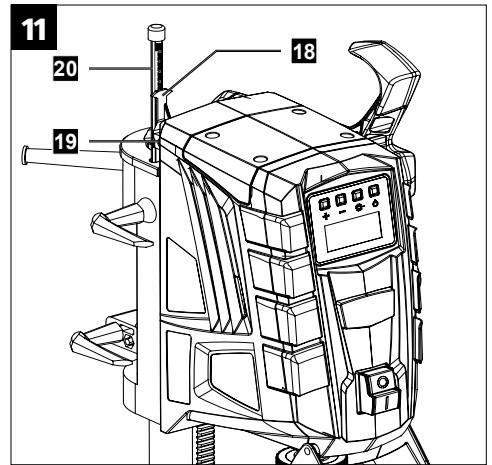
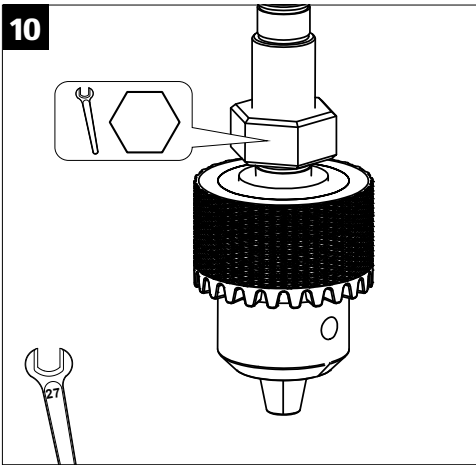
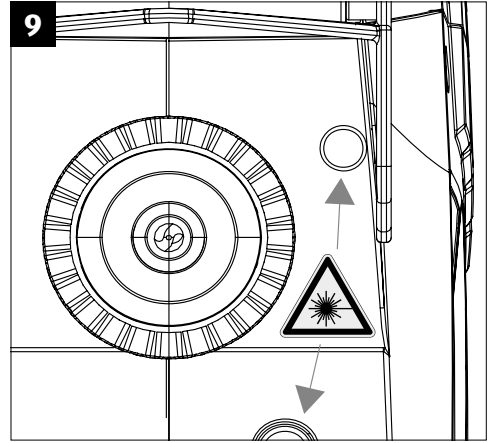
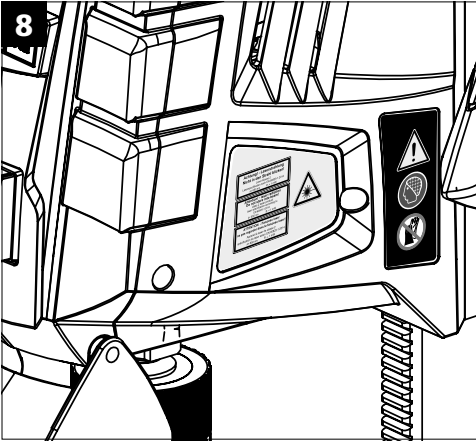




## Package contents/part list

- 1 Drilling machine, 1x
- 2 Quick clamp, 1x
- 3 Base plate, 1x
- 4 Parallel stop, 1x
- 5 Handle, 1x
- 6 Spacer sleeve, 1x
- 7 Chuck guard, 1x
- 8 Screw, 2x
- 9 Clamping lever, 1x
- 10 Allen key, 1x
- 11 Assembly material, 1x
- 12 Nut, 1x
- 13 Fastening screw, 1x
- 14 Chuck key, 1x
- 15 Warranty card
- 16 Instruction manual









## Explanation of Symbols

The use of symbols in this manual is intended to draw your attention to possible risks. The safety symbols and the explanations that accompany them must be perfectly understood. The warnings in themselves do not remove the risks and cannot replace correct actions for preventing accidents.

|   |  |
|---|--|
|    | <p>Warning! Potential danger to life, risk of injury or damage to the tool when ignoring the instructions.</p> |
|    | <p>Before commissioning, read and observe the operating instructions and safety instructions!</p>              |
|    | <p>Wear safety goggles!</p>  |
|    | <p>Wear hearing protection!</p>  |
|    | <p>If dust builds up, wear respiratory protection!</p>   |
|  | <p>Do not wear long hair uncovered. Use a hair net.</p>  |
|  | <p>Do not wear gloves.</p>   |
|  | <p>Protection class II (double shielded)</p>   |
|  | <p>Attention! Laser beam</p>   |

---

|   |   |
|---|---|
|  <p>Made in China</p>  | Complies with the Australian norms and standards. |
|   | Warranty period.                                  |
|    | Warranty class.                                   |

## Introduction

Congratulations on choosing to buy a FERREX® product.

All products brought to you by FERREX® are manufactured to the highest standards of performance and safety, and as part of our philosophy of customer service and satisfaction, are backed by our comprehensive 3 Years Warranty.

We hope you will enjoy using your purchase for many years to come.

### **Note:**

According to the applicable product liability law the manufacturer of this device is not liable for damages which arise on or in connection with this device in case of:

- improper handling,
- non-compliance with the instructions for use,
- repairs by third party, non-authorized skilled workers,
- installation and replacement of non-original spare parts,
- improper use.

### **Recommendations:**

Read the entire text of the operating instructions prior to the assembly and operation of the device.

These operating instructions are intended to make it easier for you to get familiar with your device and utilise its intended possibilities of use.

The operating instructions contain important notes on how to work safely, properly and economically with your machine and how to avoid dangers, save repair costs, reduce downtime, and increase the reliability and working life of the machine.

In addition to the safety regulations contained herein, you must in any case comply with the applicable regulations of your country with respect to the operation of the machine.

Keep the operating instructions in a clear plastic folder to protect them from dirt and humidity; store them near the machine. The instructions should be read and carefully understood by each operator prior to using the machine. Only persons who have been trained in the use of the machine and are aware of the related dangers and risks should be allowed to use the machine. The local required minimum age must be met.

In addition to the safety notes contained in these operating instructions and any specific regulations in your country, the generally recognised technical rules for the operation of identically constructed machines must be observed.

---

## Layout (Fig. 1-6, 11, 12)

1. Base plate
  2. Quick clamp
  3. Column
  4. Toothed rack
  5. Height adjustment clamping lever
  6. Depth stop clamping lever
  7. Depth stop
  8. Handle
  9. Display
  10. Off switch
  11. On switch
  12. Control unit
    - 12.1 Speed control (+)
    - 12.2 Speed control (-)
    - 12.3 On/Off switch laser
    - 12.4 On/Off switch display
  13. Chuck guard
  14. Chuck
  15. Wing screws
  16. Parallel stop
  17. Quick-clamp screw
  18. Pointer
  19. Retaining screw
  20. Scale
  21. Inspection door
- A. Grub screws (pre-assembled)
  - B. Fastening screw
  - C. Screw
  - D. Mount (pre-assembled)
  - E. Clamping sleeve
  - F. Drill bit (not included)
  - G. Chuck key
  - H. Nut
  - I. Spacer sleeve
  - J. Allen key
  - K. Phillips screws
  - L. Assembly material

## Scope of delivery

|                               |    |
|-------------------------------|----|
| Drilling machine              | 1x |
| Quick clamp (2)               | 1x |
| Base plate (1)                | 1x |
| Parallel stop (16)            | 1x |
| Handle (8)                    | 1x |
| Spacer sleeve (I)             | 1x |
| Chuck guard (13)              | 1x |
| Chuck key (G)                 | 1x |
| Screw (C)                     | 2x |
| Depth stop clamping lever (6) | 1x |
| Allen key (J)                 | 1x |
| Assembly material (L)         | 1x |
| Nut (H)                       | 1x |
| Fastening screw (B)           | 1x |
| Warranty card                 | 1x |
| Instruction manual            | 1x |

- Open the packaging and take out the equipment with care.
- Remove the packaging material.
- Check that all listed contents are present.
- Inspect the equipment and parts for any damage. Please contact the helpline if anything is missing.
- If possible, keep the packaging until the end of the guarantee period.
- Read the operating instructions fully to familiarise yourself with the tool prior to using it.
- Only use original accessories and spare parts. Spare parts are available by contacting the helpline.
- Specify the part numbers when you contact the helpline.

### **ATTENTION!**

**The device and packaging materials are not toys!**

**Children must not be allowed to play with plastic bags, film and small parts!**

**There is a risk of swallowing and suffocation!**

## Intended use

The digital drill press is designed for drilling in metal, wood, plastic and tiles.

Chuck clamping range: 1.5 - 13 mm.

The device is designed for indoor domestic DIY use only, and is not intended for commercial, industrial or trade use. The tool is not to be used by persons under the age of 16. Children over the age of 16 may use the tool except under supervision. The manufacturer is not liable for damage caused by an improper use or incorrect operation of this device.

Please observe that our equipment was not designed with the intention of use for commercial or industrial purposes. We assume no guarantee if the equipment is used in commercial or industrial applications, or for equivalent work.

## Safety regulations

### General power tool safety warnings

**⚠ WARNING Read all safety warnings, instructions, illustrations and specifications provided with this power tool.** Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

### **Save all warnings and instructions for future reference.**

The term “power tool” in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

#### **1) Work area safety**

- a) Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- c) Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

## 2) Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- c) **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.
- g) **Recommendation that the tool always be supplied via a residual current device having a rated residual current of 30 mA or less.**

### Connection type X

If the mains connection cable of this device is damaged, it must be replaced by a special connection cable which can be obtained from the manufacturer or its service department.

## 3) Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.

- b) Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- c) Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d) Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f) Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
- h) Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.

#### **4) Power tool use and care**

- a) Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b) Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.

- d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e) Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f) Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.**
- g) Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
- h) Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

## 5) Service

- a) Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

## Safety instructions for transportable drills

### Drill safety warnings

- a) The drill must be secured.** A drill that is not properly secured may move or tip over and may result in personal injury.
- b) The workpiece must be clamped or secured to the workpiece support. Do not drill pieces that are too small to be clamped securely.** Holding the workpiece by hand during operation may result in personal injury.

- c) **Do not wear gloves.** Gloves may be entangled by the rotating parts or chips leading to personal injury.
- d) **Keep your hands out of the drilling area while the tool is running.** Contact with rotating parts or chips may result in personal injury.
- e) **Make sure the accessory is rotating before feeding into the workpiece.** Otherwise the accessory may become jammed in the workpiece causing unexpected movement of the workpiece and personal injury.
- f) **When the accessory is jammed, stop applying downward pressure and switch off the tool. Investigate and take corrective actions to eliminate the cause of the jam.** Jamming can cause unexpected movement of the workpiece and personal injury.
- g) **Avoid generating long chips by regularly interrupting downward pressure.** Sharp metal chips may cause entanglement and personal injuries.
- h) **Never remove chips from the drilling area while the tool is running. To remove chips, move the accessory away from the workpiece, switch off the tool and wait for the accessory to stop moving. Use tools such as a brush or hook to remove chips.** Contact with rotating parts or chips may result in personal injury.
- i) **Accessories with speed ratings must be rated at least equal to the maximum speed marked on the power tool.** Accessories running faster than their rated speed can break and fly apart.



**Attention: Laser radiation**  
**Do not look into the beam**  
**Laser class 2**



**Protect yourself and you environment from accidents using suitable precautionary measures!**

- Do not look directly into the laser beam with unprotected eyes.
- Never look into the path of the beam.

- Never point the laser beam towards reflecting surfaces and persons or animals. Even a laser beam with a low output can cause damage to the eyes.
- Caution - methods other than those specified here can result in dangerous radiation exposure.
- Never open the laser module. Unexpected exposure to the beam can occur.
- The laser may not be replaced with a different type of laser.
- Repairs of the laser may only be carried out by the laser manufacturer or an authorised representative.
- Labelling and placement of warning stickers, see fig. 8 and 9.

**⚠ WARNING!** This electric tool generates an electromagnetic field during operation. This field can impair active or passive medical implants under certain conditions. In order to prevent the risk of serious or deadly injuries, we recommend that persons with medical implants consult with their physician and the manufacturer of the medical implant prior to operating the electric tool.

### **Residual risks**

**Even if you use this electric power tool in accordance with instructions, certain residual risks cannot be eliminated. The following hazards may arise in connection with the equipment's construction and layout:**

- Lung damage if suitable dust protection mask is not worn.
- Hearing damage if suitable hearing protection is not worn.
- Damage to health resulting from hand/arm vibration if the device is used over an extended period of time or if it is not properly operated and maintained.

# Assembly

## **⚠ Attention!**

Always make sure the device is fully assembled before commissioning!

⚠ Before connecting the machine to the mains power, make certain that the data on the type plate matches with the mains power data.

⚠ **Warning!** Always pull out the mains plug before carrying out adjustments on the device.

## **Assembling the base plate and column (Fig. 2)**

1. Slide the quick clamp (2) over the column (3).
2. Set the column (3) into the base plate (1) such that the guide pins on the bottom end of the column (3) engage with the groove in the mount on the base plate (1).
3. Tighten the pre-assembled grub screws (A) on the rear of the base plate (1) with the Allen key (J).

## **Fitting the parallel stop (Fig. 3)**

1. Slide the parallel stop (16) into the grooves in the base plate (1).
2. Ensure that the sliding blocks underneath the wing screws (15) are properly engaged in the grooves of the base plate(1).
3. Move the parallel stop (16) to the desired position and tighten the wing screws (15) firmly.

## **Assembling the chuck guard (Fig. 2)**

1. Insert the chuck guard (13) into the holes provided in the machine frame.
2. Secure the chuck guard (13) by hand-tightening the screws (C).

## **Assembling the handle (Fig. 2)**

1. Remove the pre-mounted fastening screw (B) and nut (H).
2. Slide the spacer sleeve (I) and the handle (8) onto the mount (D), as shown in Fig. 2.
3. Tighten the blade fastening screw (B) and the nut (H) firmly.

### **Assembling the clamping lever for depth stop (Fig. 2)**

Assemble the depth stop clamping lever (6) as shown in Fig. 2. Turn the depth stop clamping lever (6) until it is firmly fixed.

### **Fastening to a work surface (Fig. 3)**

Fasten the device to the work surface by bolting the base plate (1) to the work surface.

## **Operation**

### **Height adjustment (Fig. 1)**

The position of the machine head can be adjusted to suit the workpiece height or the workpiece length.

1. Hold the handle (8) firmly.
2. Release the height adjustment clamping lever (5).
3. Set the position of the machine head with the handle (8).
4. Secure the position of the machine head with the height adjustment clamping lever (5).

**⚠ Attention!** Ensure in the lowest machine head position that the machine head does not be move beyond the marking.

Use the height adjustment clamping lever (5) to secure the machine head in this position. Otherwise, the guide could be damaged.

### **Setting the drilling depth (Fig. 1, 11)**

The drilling depth can be set with the depth stop (7).

1. Release the depth stop clamping lever (6).
2. Carry out a test drilling. As soon as it reaches the desired depth, tighten the depth stop clamping lever (6) again.
3. The depth stop (7) is now locked in the desired drilling depth.
4. Then check the position of the angle display. If necessary, loosen the pointer (18) with a Phillips screwdriver, set the scale (20) to 0° position and re-tighten the retaining screw (19).

### **Clamping/releasing drill bits (Fig. 5, 7)**

**⚠ Caution! Always release the chuck key. Risk of injury due to chuck key being thrown away!**

---

## Clamping

1. Fold the tension chuck guard (13) upwards.
2. Insert the chuck key (G).
3. Turn the chuck key (G) anticlockwise, to open the clamping sleeve (E).
4. Insert the drill bit (F / not included).
5. Hold the drill bit (F / not included) firmly.
6. Turn the chuck key (G) clockwise, to close the clamping sleeve (E) and to secure the insertion tool.
7. Check that the drill bit (F / not included) is tightly fitted.
8. Pull the chuck key (G) out.

## Releasing:

1. Fold the chuck guard (13) upwards.
2. Insert the chuck key (G).
3. Turn the clamping sleeve (E) clockwise until the drill bit (F) can be removed.
4. Pull the chuck key (G) out.

## Aligning workpieces (Fig. 4)

1. Switch on the laser cross via on/off switch (12.3).
2. The intersection of the two laser lines exactly indicates the centre point of the drill.
3. Align your marking on the workpiece with the laser cross.

## Clamping the workpiece (Fig. 6)

It must be possible to clamp the workpiece securely. Do not work with workpieces that cannot be clamped securely.

The cut-out of the quick clamp must be centrally aligned with the hole to be drilled. Otherwise, the drill bit or the chuck could be obstructed by the quick clamp.

1. Position the workpiece with the help of the laser cross.
2. Loosen the quick-clamp screw (17).
3. Place the quick clamp (2) on the workpiece.
4. Turn the quick-clamp screw (17) clockwise to clamp the workpiece.
5. Turn the quick-clamp screw (17) anti-clockwise to release the quick clamp (2)

### Clamping larger workpieces (Fig. 6)

Use the parallel stop (16) for larger workpieces:

1. Loosen the wing screws (15) and insert the parallel stop (16) into the grooves of the base plate.
2. Tighten the wing screws (15).
3. Align your workpiece against the parallel stop (16) and clamp it with the quick clamp (2).

**Warning!** With workpieces that are wider or longer than the tabletop, ensure that these are adequately supported, e.g. through trestles or saw horses.

Workpieces that are longer or wider than the base plate of the tabletop drill can tip if they are not properly supported. If the workpiece tips, this can damage the chuck guard or the cutting tool.

### Setting the drilling speed (Fig. 4)

The correct speed must be set to suit the workpiece to be drilled and the tool diameter.

The speed of the individual gears can be seamlessly adjusted with the electronic speed control:

1. Switch on the display with the On/Off switch (12.4)
2. Set the speed with the help of the speed control (12.1/12.2).
3. The current speed can be seen on the display (9).

The following graphic helps to adjust the correct speed:



Example:

| Drill bit Ø | Workpiece material | Setting speed approx.  |
|-------------|--------------------|------------------------|
| 5 mm        | Steel              | 1500 min <sup>-1</sup> |
|             | Wood               | 2280 min <sup>-1</sup> |

---

### Switching on/off (Fig. 1)

**⚠ Make sure that the chuck guard (13) is folded down before switching on.**

**Switching on:** Press the on switch (11) to switch the device on.

**Switching off:** Press the off switch (10) to switch the device off.

**⚠ Attention: The speed set during the drilling process will be saved and will be kept until changed or the electric tool is disconnected from the mains. Once the electric tool is connected to the power supply again it will start up with a preset speed of 1500 rpm.**

### Drilling procedure (Fig. 1)

1. Align the workpiece and clamp it firmly in place.
2. Start the device and set the speed.
3. For drilling, move the handle (8) with uniform feed until the desired drilling depth is reached. When drilling into metal, interrupt the downward pressure briefly to break the swarf.
4. After reaching the drilling depth, return the handle (8) to the starting position.
5. Switch the device off.

# Cleaning and maintenance

**⚠ Warning!** Pull out the mains plug before carrying out any adjustments, maintenance or repair work!

## General maintenance tasks

Wipe swarf and dust off the machine from time to time with a cloth. Oil the rotating parts once monthly to extend the life of the tool. Do not oil the motor. Do not use corrosive agents for cleaning the plastic.

**⚠ Have tasks that are not described in this operating manual carried out by a specialist workshop. Use only original parts. Let the device cool down before all maintenance and cleaning tasks.**

**⚠ There is a risk of burn!**

Before using the device each time, check the device for obvious defects such as worn or damaged parts, correct seating of screws or other parts. Replace damaged parts.

## Cleaning

Do not use cleaning agents or solvents. Chemical substances could damage the plastic parts of the device. Never clean the device under running water.

- Clean the device thoroughly after each use.
- Clean the ventilation holes and the surface of the device with a soft brush or cloth.
- Remove swarf, dust and dirt with a workshop vacuum cleaner if necessary.
- Lubricate the moving parts regularly.

## Maintenance

Brush inspection (Fig. 12)

Check the carbon brushes after the first 50 operating hours with a new machine, or when new brushes have been fitted. After carrying out the first check, repeat the check every 10 operating hours.

To service the carbon brushes, loosen the four Phillips screws (K) on the access panel (21) (as shown in Figure 12) anti-clockwise and lift off the access panel (21).

Then remove the carbon brushes.

Replace the carbon brushes in the reverse order.

If the carbon is worn to a length of 6 mm, or if the spring or contact wire are burned or damaged, it is necessary to replace both brushes. If the brushes are found to be usable following removal, it is possible to reinstall them.

### Service information

With this product, it is necessary to note that the following parts are subject to natural or usage-related wear, or that the following parts are required as consumables.

Wear parts\*: Carbon brushes, drill bit

\* may not be included in the scope of supply!

## Technical data

|                                       |                              |
|---------------------------------------|------------------------------|
| AC motor                              | 220 - 240 V~ 50 Hz           |
| Nominal power S1                      | 710 W                        |
| Operating mode                        | S2 5min* 900W                |
| Idle speed $n_0$                      | 500 - 2600 min <sup>-1</sup> |
| Drill chuck clamping range            | 1.5 - 13 mm                  |
| Max. drill stroke                     | 70 mm                        |
| Size of base plate                    | 320 x 305 mm                 |
| Distance of drill-chuck to base plate | 280 mm                       |
| Weight approx.                        | 8.3 kg                       |
| Protection class                      | II / □                       |
| Laser class                           | 2                            |
| Laser wavelength                      | 650 nm                       |
| Laser power                           | < 1 mW                       |

\* After an uninterrupted operating period of 5 minutes, the device should be allowed to rest until its temperature has dropped to within 2 K (2° C) of room temperature.

**The workpiece must have a minimum height of 3 mm and a minimum width of 45 mm. Make sure that the workpiece is always secured with the clamping device.**

## Noise

Sound and vibration values were measured in accordance with EN 62841.

|                               |             |
|-------------------------------|-------------|
| Sound pressure level $L_{pA}$ | 89.6 dB(A)  |
| Uncertainty $K_{pA}$          | 3 dB        |
| Sound power level $L_{WA}$    | 102.6 dB(A) |
| Uncertainty $K_{WA}$          | 3 dB        |

## Wear ear-muffs.

Excessive noise can result in a loss of hearing.

The above-mentioned noise emission values were measured in accordance with a standardised test procedure and can be used to compare one power tool with another.

The specified device emissions values can also be used for an initial estimation of the load.

## Warning:

- The noise emission values can vary from the specified values during the actual use of the electric tool, depending on the type and the manner in which the electric tool is used, and in particular the type of workpiece being processed.
- Try to keep the stress as low as possible. For example: Limit working time. In doing so, all parts of the operating cycle must be taken into account (such as times in which the electric tool is switched off or times in which it is switched on, but is not running under a load).

## Storage and transport

Store the device and its accessories in a dark, dry and frost-free place that is inaccessible to children. The optimum storage temperature lies between 5 and 30 °C.

Store the electric tool in its original packaging.

Cover the electrical tool in order to protect it from dust and moisture.

Store the operating manual with the electrical tool.

To transport the device hold it by the base plate (1).

## **Disposal and recycling**

The equipment is supplied in packaging to prevent it from being damaged in transit. The raw materials in this packaging can be reused or recycled. The equipment and its accessories are made of various types of material, such as metal and plastic. Never place defective equipment in your household refuse. The equipment should be taken to a suitable collection center for proper disposal. If you do not know the whereabouts of such a collection point, you should ask in your local council offices.

## Troubleshooting

The table below contains a list of fault symptoms and explains what you can do to remedy the problem if your equipment fails to work properly. If the problem still persists after working through the list, please contact your nearest service workshop.

### **⚠ IMPORTANT!**

Hint in case of sending the equipment to a service centre:

| <b>Fault</b>                | <b>Possible cause</b>  | <b>Remedy</b>  |
|-----------------------------|--|--|
| Device does not start       | Motor, cable or plug defective, building circuit breaker tripped | Check power outlet, mains connection cable, mains plug. Have repair carried out by electrical specialist. Check building circuit breakers. |
|                             | On/off switch (11/10) defective                                  | Repair by customer service department  |
|                             | Motor defective  | Repair by customer service department  |
| Heavy vibrations            | Base plate (1) not fastened in place.                            | Secure machine to a work bench or similar  |
|                             | Drill bit not clamped centrally                                  | Check drill bit in chuck (14)  |
| Motor overheats easily      | Overloading of the motor, insufficient cooling of the motor.     | Avoid overloading the motor while drilling, remove dust from the motor in order to ensure optimal cooling of the motor.                    |
| Motor makes excessive noise | Coils damaged, motor defective.                                  | Have checked by customer service department  |



# FERREX®

DRILL PRESS

## Warranty Details

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REGISTER YOUR PURCHASE AT [www.aldi.com.au/en/about-aldi/product-registration/](http://www.aldi.com.au/en/about-aldi/product-registration/)  
TO KEEP UP-TO-DATE WITH IMPORTANT PRODUCT INFORMATION


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The product is guaranteed to be free from defects in workmanship and parts for a period of 36 months from the date of purchase. Defects that occur within this warranty period, under normal use and care, will be repaired, replaced or refunded at our discretion. The benefits conferred by this warranty are in addition to all rights and remedies in respect of the product that the consumer has under the Competition and Consumer Act 2010 and similar state and territory laws.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

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#### AFTER SALES SUPPORT

 1300 855 831

 [support@schepach.com.au](mailto:support@schepach.com.au)

AU Hotline Costs: Local rate for landline calls\*

\*Charges may vary dependent upon network operator or mobile network provider.

**3**  
YEAR  
WARRANTY



# FERREX®

## DRILL PRESS

# Repair and Refurbished Goods or Parts Notice

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REGISTER YOUR PURCHASE AT [www.aldi.com.au/en/about-aldi/product-registration/](http://www.aldi.com.au/en/about-aldi/product-registration/)  
TO KEEP UP-TO-DATE WITH IMPORTANT PRODUCT INFORMATION

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Unfortunately, from time to time, faulty products are manufactured which need to be returned to the Supplier for repair.

Please be aware that if your product is capable of retaining user-generated data (such as files stored on a computer hard drive, telephone numbers stored on a mobile telephone, songs stored on a portable media player, games saved on a games console or files stored on a USB memory stick) during the process of repair, some or all of your stored data may be lost.

**We recommend you save this data elsewhere prior to sending the product for repair.**

You should also be aware that rather than repairing goods, we may replace them with refurbished goods of the same type or use refurbished parts in the repair process.

**Please be assured though, refurbished parts or replacements are only used where they meet ALDI's stringent quality specifications.**

If at any time you feel your repair is being handled unsatisfactorily, you may escalate your complaint. Please telephone us on "1300 855 831" or write to us at:

RossMac Pty. Ltd.

Unit 6, 4 Ovata Drive, Tullamarine, Victoria, 3043


Telephone: 1300 855 831 (Monday - Friday 8:30am-6:00pm)

Email: [support@schepach.com.au](mailto:support@schepach.com.au)

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#### AFTER SALES SUPPORT

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AU Hotline Costs: Local rate for landline calls\*

\*Charges may vary dependent upon network operator or mobile network provider.

